

# **USER MANUAL**

*AX-2000B*

*Vacuum Mixer*

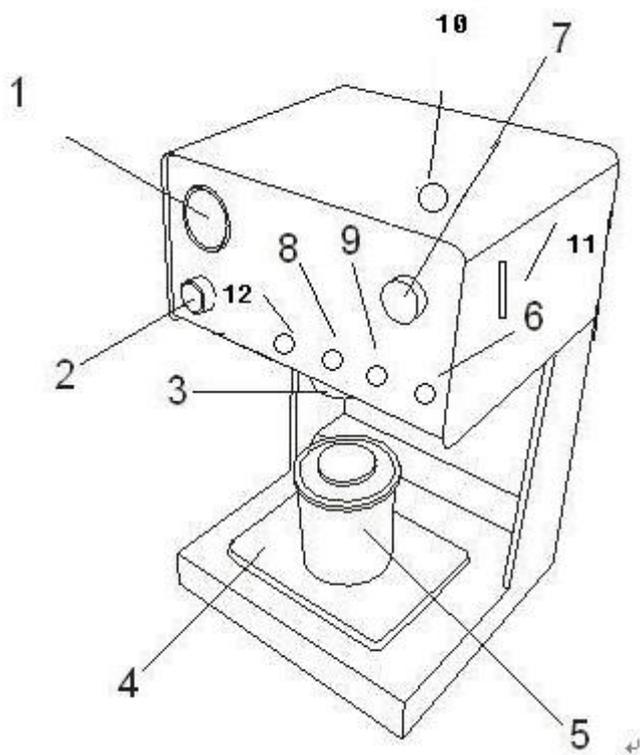
## Description:

The AX-2000B Vacuum Mixer can be used to mix plasters, investments and silicones. It is the upgraded version of the AX-2000A Vacuum Mixer, electric air release function is included in this version. It provides Hands-free and bubble-free mixing thanks to the built-in vacuum pump. This unit also features high vacuum and mixing power, and adjustable vibration.

## Specifications:

Power supply voltage	AC 220V / 110V 50HZ / 60HZ ±10%
Power	150W
Rotational speed	320rpm
Capacity	600ml
Pressure	≤0.08~0.09MPa
Vibration method	Variable speed vibrator
Dimensions	33×30×51 (cm)

## Diagram:



- |                        |                        |
|------------------------|------------------------|
| 1. Vacuum gauge        | 7. Timer switch        |
| 2. Vibration regulator | 8. Vacuum switch       |
| 3. Mixer base          | 9. Mix switch          |
| 4. Vibrator            | 10. Oil inlet          |
| 5. Mixing bowl         | 11. Oil level window   |
| 6. Power switch        | 12. Air Release switch |

## Instructions:

1. Unpack the package, check if all the accessories are inside, read this manual carefully before operating.
2. Connect the machine to a power supply and turn on the power, the power indicator lights up.
3. Mix the powder and water inside the mixing bowl in advance to prevent the powder from entering the vacuum pump during the vacuum process. Put the lid on the mixing bowl, and push it into the mixer base. Hold the bowl and press the Mix button, and then press the Vacuum button. And the machine starts mixing. The timer can be adjusted by the operator in advance. When the vacuum gauge reaches 0.04MPa, the mixing bowl can be released, the bowl will be sucked to the machine.
4. After mixing, turn off the Mix button. Hold the mixing bowl and press the air release button at the same time. Then the mixing bowl can be removed easily.
5. Put the mixing bowl on the vibrator below for vibration.

## Cautions:

1. Please learn all the operation steps before using to avoid unnecessary damages.
2. Do NOT use the machine if there is not enough oil in the vacuum pump. Check the oil level from the oil level window on the right, the oil level should be in the middle, when the level is below 1/3 oil should be added.
3. Remove the cork on the upper left corner on the back board before operating.
4. If there is any problem with the machine, please call specialists to repair it.
5. Please check the grounding of the machine regularly. Make sure there is a safe connection between the case of the machine and the ground.

## Accessories:

Manual	1
Power cord	1
Filter	1
Fuse tube (3A)	2 (on the power cord socket)
Rubber ring	2